

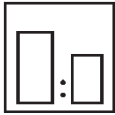


PROFESSIONAL QUALITY

Automotive Primer



1K GREY SPOT PRIMER



2:1
2K Thinner



Visc.
18-20 Secs

**Description:**

A one pack, spot repair primer with good adhesion to steel with fast curing and anti-corrosive properties. This is NOT an etch primer. It has been developed for overcoating with polyester base coats.

Products:

8852

Suitable Substrates:

Adhesion to Steel - good. Top Coat adhesion to primer good.

Surface Preparation:

- Degrease, then flat with P180 - P280 grit.
- Abrade steel with P80 - P180 grit.
Dry sand P360 - P400 grit.
- Existing surfaces wet flat P280 - P400 grit,
dry flat P180 - P280 grit.
- Clean with prekleen and tack rag.

Mixing Ratio:

2:1 (VOL) **METALUX 2** 2K Thinners to spray visc.
Of 18-20" F4 @ 25°C.
Supply viscosity 70-74 F4 @ 25°C.
S.G. ± 1.085.
NVC ± 40%.

Application:

Apply 2 single coats.

Cleaning of Equipment:

Use lacquer thinners.

Drying Time:

Surface dry 8 minutes @ 25°C. Hard dry 30 minutes
(for sanding and overcoating).

Recommended Sanding:

Lightly scuff with P1000 or P1200 for dust nibs.

Film Build:

30 microns.

Health & Safety:

Contains VOC's therefore, avoid breathing in vapours.
Observe normal hygiene habits when using.