



PROFESSIONAL QUALITY

# Automotive Primer



## 1K ETCH FILLER PRIMER



4:1  
2K Thinner



Visc.  
18-20 Secs

**Description:**

A one pack, 1K Etch Filler Primer for use on aluminum and galvanized steel surfaces. No additional priming necessary. Can also be used on steel anti corrosive properties. Not recommended to overcoat with basecoat.

**Product:**

8823

**Basic Raw Materials:**

Acidic

**Suitable Substrates:**

To aluminum, galvanizing and steel - good

**Surface Preparation:**

- Degrease, then flat with P180 - P280 grit.
- Abrade steel with P80 - P280 grit.
- Dry sand P360 - P400 grit.
- Existing surfaces wet flat P280 - P400 grit, dry flat P180 - P280 grit.

**Mixing Ratio:**

Thin 25 - 30% with **METALUX 2 2K** Thinners to spray visc. of 18" F4 @ 25°C.

**Application:**

Apply 2-3 single coats.

**Cleaning of Equipment:**

Lacquer thinners

**Drying Time:**

20 minutes @ 25°C  
Before sanding and overcoating leave for 3 hours  
Hard dry 3 hours

**Film Build:**

± 35 microns

**Sanding Properties:**

Good

**Health & Safety:**

Contains VOC therefore, avoid breathing in vapours