

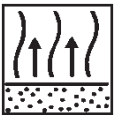


PROFESSIONAL QUALITY

Automotive Primer



POLYPROP FILLER PRIMER



Description:	A one pack filler primer for polypropylene plastic substrates.
Code:	8850 NF
Specifications:	Viscosity: 15-20 seconds F4 @ 25°C (RFU) Solids: >30% S.G.: 0.950 1.050
Suitable Substrate:	Polypropylene
Preparation:	Clean thoroughly at least 3 to 4 times, each time using fresh Silicone Remover to ensure that the surface is clean and free of contamination (if possible clean in conjunction with 3M scotchbrite ultra fine or a small nail brush). Allow to evaporate and dry thoroughly. Now wipe in <u>one direction</u> with Anti Static Degreaser with a cloth.
Paint System:	Materials Required: <ul style="list-style-type: none">- Anti Static Degreaser (9145)- METALUX 2 Polyprop Filler Primer (8850 NF)- METALUX 2 2K HS Primer (9334/9339)- Softflex Additive (8795)- Top coat required.
Application Priming:	<ul style="list-style-type: none">- Apply 2 single coats (ready for use) METALUX 2 Polyprop Filler Primer. Spray pressure 4 Bar.- Allow to flash off 5 mins/20°C- Air dry for 4 hours or force dry for 30 mins @ 60°C before overcoating. No sanding required before applying topcoat.- Apply METALUX 2 2K HS Primer mixed as follows for extra build if required (or apply top directly). 10% Softflex Additive then 4:1 or 5:1 with appropriate hardener (ref. HS Primer datasheet). Thin with 2K thinner to approximately 15 secs Ford 4 Cup. Apply 2 thin coats.- Spray pressure 4 bars- Flash off 10 mins.
Top Coat Procedures:	<ul style="list-style-type: none">- METALUX 2 2K enamel solid colour. Mix 10% Softflex Additive before adding your selected hardener 2:1. Thin with 2K thinner to 17-18 secs viscosity Ford 4 Cup.- Apply 2 thin coats allowing 5-10 minutes. Flash off between coats.- Air dry overnight or low bake 30 mins @ 60°C
Two Stage Basecoat - Clear coat:	<ul style="list-style-type: none">- Thin METALUX 2 basecoat as normal with the basecoat thinner 40-50% to 16 secs. Ford 4 Cup.- Apply 2 cross coats.- Allow at least 15 mins flash off.- METALUX 2 HF Clear. Mix 10% Softflex Additive before adding selected hardener 2:1. Thin with 2K thinner to 17-18 secs viscosity Ford 4 Cup. Apply two coats only.
Cleaning of Equipment:	Use lacquer thinners.
Health & Safety:	Contains VOC's therefore, avoid breathing in vapours. Observe normal hygiene habits when using.