



PROFESSIONAL QUALITY

Automotive Hardener



ANNEXURE : SELECTION OF HARDENERS

					CAN USE SLOW HARDENER WHEN ABOVE 35°C WITH NORMAL REDUCER 1159	
		METALUX 2 HF CLEAR 8751 & SOLID COLOURS	METALUX 2 MS CLEAR 9090	METALUX 2 VOC 4.2 CLEARCOAT	METALUX 2 HS 2K PRIMER	METALUX 2 HS 2K PRIMER
		2:1 WITH RECOMMENDED HARDENER			4:1 WITH METALUX 2 2K HARDENERS	5:1 MS HARDENERS
35°C/95°F	SLOW HARDENER	9072	9093	9092 MEDIUM HARDENER	8767 MEDIUM HARDENER	9093
	SLOW REDUCER	1171	1171		1159 NORMAL REDUCER	1159 NORMAL REDUCER
30°C/80°F	MEDIUM HARDENER	8767	9092	9091 FAST HARDENER	8767 MEDIUM HARDENER	9092
	NORMAL REDUCER	1159	1159		1159 NORMAL REDUCER	1159
25°C/75°F	MEDIUM HARDENER	8767	9092	9091 FAST HARDENER	8767 MEDIUM HARDENER	9092
	NORMAL REDUCER	1159	1159		1159 NORMAL REDUCER	1159
20°C/70°F	FAST HARDENER	8750	9091	9082 ULTRA FAST	8767 MEDIUM HARDENER	9091
	NORMAL REDUCER	1159	1159		1159 NORMAL REDUCER	1159
15°C/60°F	FAST HARDENER	8750	9082 ULTRA FAST HARDENER	9082 ULTRA FAST	8767 MEDIUM HARDENER	9091
	NORMAL REDUCER	1159	1177 FAST REDUCER		1177 FAST REDUCER	1177 FAST REDUCER
10°C/50°F						

NOTE: The mixing ratio for **METALUX 2** VOC 4.2 Speedclear is 2:1 with Ultra Fast Hardener (9082), no thinners required.

The mixing ratio for **METALUX 2** MS Clear (9090) with Ultrafast Hardener (9082) is 2 parts Clear : 1 part Hardener : 1 part thinner by volume.