



## WELD#2 ZINC

### READY TO USE ZINC WELD THROUGH PRIMER

<b>Description</b>	<p><b>WELD #2 ZINC</b> is a high adhesion, super-conductive Zinc rich Weld Through Primer specially formulated to offer the best in rust protection for both SPOT, MIG and TIG welding.</p> <p><b>WELD #2 ZINC</b> contains high purity Zinc giving excellent conductivity as well as high adhesion to metals.</p> <p><b>WELD #2 ZINC</b> gives a durable, semi-flexible metallic finish, which leaves a corrosion resistant surface.</p>
<b>Health and Safety Statement</b>	<p><b>FOR PROFESSIONAL USE ONLY.</b> Read full instructions before use.</p> <p><b>IMPORTANT:</b> This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Please refer to the label and consult the material safety data sheet for full handling instructions and personal protection information. These are available via your local stockist or via the U-POL website at <a href="http://WWW.U-POL.COM">WWW.U-POL.COM</a>. U-POL disclaim any liability where the user does not wear the recommended personal protective equipment.</p>
<b>Surface preparation and instructions for use</b>	<p>Before applying <b>WELD #2 ZINC</b>, degrease with Precleaner or panel prep and allow to dry. E.g. S2000, S2001 or S2002.</p> <p>Abrade the surfaces wet or dry with 280-320 abrasive, re-clean, dry and degrease.</p>
<b>Application</b>	<p>Shake can thoroughly before use for a minimum of 2 minutes.</p> <p>Apply 1-2 light, even coats.</p> <p>Allow 5-10 minutes flash-off time between coats.</p>
<b>Drying Time</b>	<p>Allow 10-20 minutes before welding. Drying time is dependent upon film thickness, humidity and temperature. Welding using SPOT, MIG or TIG techniques should then be undertaken.</p> <p>For optimum anticorrosive protection, a second coat of <b>WELD #2 ZINC</b> should be applied after welding is completed following the procedure described above.</p>
<b>Overpainting</b>	<p><b>WELD #2 ZINC</b> should be flatted wet with 600-800 or dry with 400-600 abrasive.</p> <p><b>WELD #2 ZINC</b> may be over-painted with most paint systems.</p>
<b>Product code</b>	<p><b>WELD/AL</b> - 450ml aerosol</p>
<b>VOC Information</b>	<p>The EU limit for this product (product category: IIBe) in ready to use form is 840g/litre.</p> <p>The VOC content of this product in ready to use form is 730g/litre</p>

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